DRAWING No	UNLESS OTHERWISE STATED TOLERANCE PRINCIPLE TO RMA	CLASS
D04427		E2

WHEN TESTED TO ASTM	POLYMER	S.G.	DURO SHORE A	TOLERANCE	TENSILE MPa	ELONGATION %
	PVC NITRILE	1.24	80°	+5 / -5	-	-

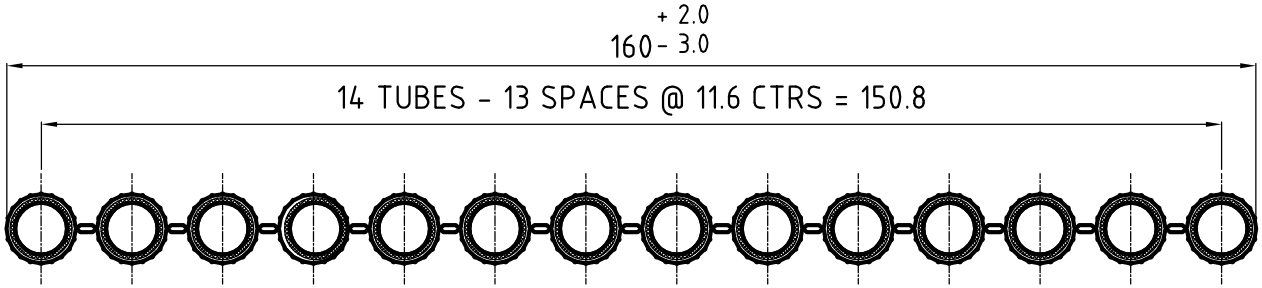
CROSS SECTION AREA	MINIMUM CONTINUOUS UNCUT LENGTH WITHIN A COIL	POST CURE	TEMP	TIME
405 MM^2	30 mtrs	NO	- °C	- HRS
WEIGHT PER LINEAR mtr 502 kgs	CERTIFICATION REQUIRED NO	OVER RUN 10%	UNDER RUN 10%	

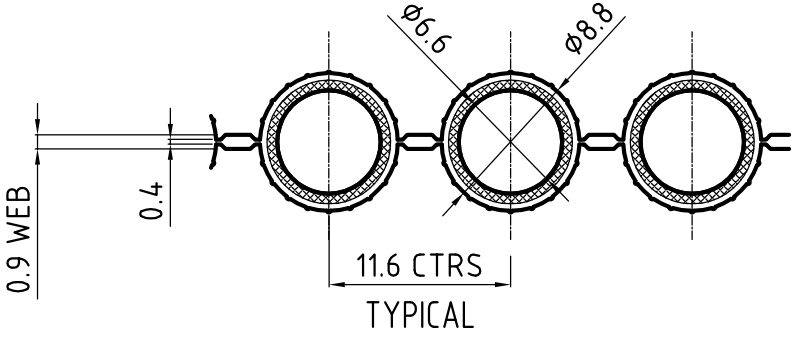
PACKING AND SHIPPING DETAILS

30 mtr COILS LOOSELY WOUND
SHRINK WRAP
STACK ONTO PALLET

UNLESS OTHERWISE TOLERENCES WILL BE TO RMA CLASS E2

ABOVE	UP TO	TOL
0	1.5	±0.25
1.5	2.5	±0.35
2.5	4.0	±0.40
4.0	6.3	±0.50
6.3	10.0	±0.70
10.0	16.0	±0.80
16.0	25.0	±1.00
25.0	40.0	±1.30
40.0	63.0	±1.60
63.0	100.0	±2.00





customer approval

This drawing has be checked for all design requirements and has been approved. In no event will Boss Polymer Tech be responsible for project design, fitment for purpose, product use or any infringement of copyright, registered design or patent

customer

eng design checked _____ date _____

final approval _____ date _____

NOTE:-
WITH TUBE FORMED ROUND INSIDE DIA
OF TUBE WHEN TESTED WITH
GO / NO GO GAUGE GNG-8 REF. ϕ6.6 ±0.2

REV	DESCRIPTION	DATE
A	ISSUED FOR MANUFACTURE	14/4/14

BOSS POLYMER TECHNOLOGIES Pty Ltd
28 MILES STREET
MULGRAVE VIC 3170 AUSTRALIA
PH.(613) 9561 2777 FAX.(613) 9560 8777
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DRAWN:	DJB
DATE:	14/4/14
SCALE:	1:1
SHEET SIZE:	A4

BLACK/COLOUR	041	P060
PANTONE COLOUR	PART #:	

CLIENT
BOSS POLYMER
14 TUBE CO-EXTRUDED PVC ABSORBER
CO-MAX EXTRUSION

DRAWING No D04427

OPTICAL PROJECTOR DWG No	-
REVISION	A
GO NO-GO NUMBER	
FITMENT NUMBER	
CUST SAMPLE No.	
OTS NUMBER	
BOSS DIE NUMBER	BRE2610
REVISION	A